

Date: Wednesday, 15/04/2009 9:13:18 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FWD CROSSTUBE SUPPORT CHANGE
Job Number :	47196		
Estimate Number :	13124		
P.O. Number :		Part Number :	DSI9396011
This Issue :	15/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	DSI 9396 REV. B
First Issue :	//	Project Number :	N/A
Previous Run :	38523	Drawing Revision :	B
		Material :	
Written By :		Due Date :	15/04/2009
		Qty:	1
		Um:	Each
Checked & Approved By :	<i>mf 09-04-14</i>		
Comment :	Est Rev:A 08-01-10 ECN 1075 DD Est Rev:B 08-01-28 ECN 1108 DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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for JLD 09/04/15



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP DSI 9396 CHG001

809/04/15

2.0	D3595063450	RUBBER CUSHION
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6 Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

RUBBER CUSHION

batch *43210*

sl

3.0	MS2192025	Clamp(per MIL-DTL-8783C)
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6 Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp(per MIL-DTL-8783C)

batch *M109181*

9/4/15

(12)

sl

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT KITS 100% FOR COMPLETENESS

502/04/15

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9396

PPP Rev: *Draft*Location: *20*

9/4/15

(1x)

sl

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 15/04/2009 9:13:19 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD CROSSTUBE SUPPORT CHANGE

Job Number: 47196

Part Number: DSI9396011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/15

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



6.0 9.21.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries